SIEMENS

Data sheet

6ES7516-3AN01-0AB0



*** Spare part *** SIMATIC S7-1500, CPU 1516-3 PN/DP, central processing unit with work memory 1 MB for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516-3 PN/DP
HW functional status	FS03
Firmware version	V2.9
Product function	
I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 μs (distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V13 SP1 Update 4 (FW V1.8) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
 Repeat rate, min. 	1/s
Input current	
Current consumption (rated value)	0.85 A
Inrush current, max.	2.4 A; Rated value
I²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
integrated (for program)	1 Mbyte

integrated (for data)	5 Mbyte
Load memory	O Mily to
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	32 Gbyte
maintenance-free	Yes
	165
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
Number range	0 65 535
_	
• Size, max.	1 Mbyte
Number range	0 65 535
_	
Size, max. OB	1 Mbyte
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
	20
Number of delay alarm OBs Number of guille interrupt OBs	
Number of cyclic interrupt OBs Number of process along OBs	20; With minimum OB 3x cycle of 250 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timera, counters, flore)	
Extended retentive data area (incl. timers, counters, flags), max.	5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
* HAMINGLOLOIGON HIGHIGHES	o, a diable memory bit, grouped into one diable memory byte

Data blocks	
Retentivity adjustable	Yes
Retentivity adjustable Retentivity preset	No
Local data	110
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	, , , , , , , , , , , , , , , , , , ,
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	o 102, max. number of modules / submodules
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	.,,,
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
Nicoshau of IO Captuallaus	be inserted in total
Number of IO Controllers	2
integratedVia CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
 Deviation per day, max. 	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
• integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
 PROFINET IO Device 	Yes
 SIMATIC communication 	Yes
 Open IE communication 	Yes; Optionally also encrypted

Web server Media and under a common server	Yes
Media redundancy PROFINET IO Controller	Yes
PROFINET IO Controller Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
 Prioritized startup 	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, 	256
max. — of which in line, max.	256
Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	o, in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication
	share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 μs of the isochronous OB is decisive
— for send cycle of 1 ms	500 μs to 8 ms 1 ms to 16 ms
— for send cycle of 1 ms	2 ms to 32 ms
for send cycle of 2 msfor send cycle of 4 ms	2 ms to 32 ms 4 ms to 64 ms
— With IRT and parameterization of "odd" send	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625
cycles	μs 3 875 μs)
Update time for RT	
for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device,	4
max.	
 activation/deactivation of I-devices 	Yes; per user program
Asset management record	Yes; per user program
2. Interface	
Interface types	V 10
RJ 45 (Ethernet)	Yes; X2
Number of ports integrated quiteb	1 No
integrated switch Protocols	No
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No

D: () ()	N.
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
 Number of connectable IO Devices, max. 	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of connectable IO Devices for RT, max. 	32
— of which in line, max.	32
 Number of IO Devices that can be 	8; in total across all interfaces
simultaneously activated/deactivated, max.	
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	4
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
Asset management record	Yes; per user program
3. Interface	
Interface types	
• RS 485	Voc. V3
Number of ports	Yes; X3 1
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	YAS
SIMATIC communication PROFIBILS DP master	Yes
PROFIBUS DP master	
	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
PROFIBUS DP master • Number of connections, max.	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via
PROFIBUS DP master Number of connections, max. Number of DP slaves, max.	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via
PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes
PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services — PG/OP communication — Equidistance	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes
PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
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PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes
PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes
PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED RS 485 • Transmission rate, max. Protocols	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
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PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
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PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections reserved for ES/HMI/web Number of s7 routing paths Redundancy mode	48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
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- Media redundancy only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP - MRP Manager; MRP Client - MRP interconnection, supported Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 - MRPD Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication PG/OP communication Yes; encryption with TLS V1.3 pre-selected S7 routing Yes Data record routing Yes S7 communication, as server Yes S7 communication, as client Yes See online help (S7 communication, user data size) User data per job, max. Open IE communication TCP/IP Yes 64 kbyte Data length, max. - several passive connections per port, Yes supported • ISO-on-TCP (RFC1006) Yes Data length, max. 64 kbyte • UDP - Data length, max. 2 kbyte; 1 472 bytes for UDP broadcast UDP multicast Yes; Max. 5 multicast circuits DHCP Yes DNS Yes SNMP Yes DCP Yes • LLDP Yes Encryption Yes; Optional Web server • HTTP Yes; Standard and user pages • HTTPS Yes; Standard and user pages OPC UA • Runtime license required Yes; "Medium" license required OPC UA Client Yes - Application authentication Yes - Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 - User authentication "anonymous" or by user name & password - Number of connections, max. 10 - number of nodes of the client interfaces, 2 000 recommended max. - Number of elements for one call of 300 OPC_UA_NodeGetHandleList/OPC_UA_ReadList/O Number of elements for one call of 20 OPC_UA_NameSpaceGetIndexList, max. - Number of elements for one call of 100 OPC_UA_MethodGetHandleList, max. - number of simultaneous calls of the client 1 instructions for session management, per connection, max. - number of simultaneous calls of the client 5 instructions for data access, per connection, max. Number of registerable nodes, max. 5 000 - Number of registerable method calls of 100 OPC_UA_MethodCall, max. - Number of inputs/outputs when calling 20 OPC_UA_MethodCall, max. OPC UA Server Yes; Data access (read, write, subscribe), method call, custom address space Application authentication Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, - Security policies Basic256Sha256 - User authentication "anonymous" or by user name & password — GDS support (certificate management) Yes

No. 1. Committee of the	10
— Number of sessions, max.	48
 Number of accessible variables, max. 	100 000
 Number of registerable nodes, max. 	20 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
 Number of server methods, max. 	50
 Number of inputs/outputs per server method, 	20
max.	
number of monitored items, recommended	2 000; for 1 s sampling interval and 1 s send interval
Max.	10 of each "Conver interfered" / "Companies associated to the end 20
 Number of server interfaces, max. 	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server 	5 000
interfaces, max.	
Alarms and Conditions	Yes
Number of program alarms	200
Number of alarms for system diagnostics	100
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	100, 1110 200 101
	V
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm"
	block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
 Number of program alarms 	1 000
 Number of alarms for system diagnostics 	200
Number of alarms for motion technology objects	160
Test commissioning functions	
Test commissioning functions Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Joint commission (Team Engineering)	
Joint commission (Team Engineering) Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Joint commission (Team Engineering) Status block Single step	Yes; Up to 8 simultaneously (in total across all ES clients) No
Joint commission (Team Engineering) Status block Single step Number of breakpoints	Yes; Up to 8 simultaneously (in total across all ES clients) No
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing Number of variables, max. Incomparison of variables, max. Forcing	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED Connection display LINK TX/RX	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED Connection display LINK TX/RX	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED Connection display LINK TX/RX Supported technology objects	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes

Danis d Mating Control accounts	
Required Motion Control resources	40
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	7
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	roo, rib oona ona maranografoa opaniinaanon tomporataro
High-speed counter	Yes
	100
Ambient conditions	
Ambient temperature during operation	0.00
horizontal installation, min.	0 °C
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	0 °C
 vertical installation, max. 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	alopia, ic cintalist cir
• min.	-40 °C
• max.	70 °C
Altitude during a section relation to the land	
Altitude during operation relating to sea level	
Altitude during operation relating to sea level Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Installation altitude above sea level, max. configuration / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Installation altitude above sea level, max. configuration / header configuration / programming / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language 	
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD 	Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD 	Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL 	Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL 	Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH 	Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection 	Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection 	Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection Copy protection 	Yes Yes Yes Yes Yes Yes Yes Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection 	Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data 	Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display	Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection	Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection	Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection	Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection	Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection	Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header 	Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit	Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit	Yes
 Installation altitude above sea level, max. configuration / header Configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width 	Yes
 Installation altitude above sea level, max. configuration / header Configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height 	Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height Depth 	Yes
 Installation altitude above sea level, max. configuration / header Configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height 	Yes